

APM HEXSEAL®

Suggested Maximum Torque Values for Seelskrews® & Seelbolts®

The torque values shown are based on a dry non-lubricated thread surface. Lubricated fasteners require less torque than shown on this table.

Material: 18-8SS (Stainless Steel)

Thread Size	Inch Pounds
2-56	2.5
2-64	3.0
3-48	3.9
3-56	4.4
4-40	5.2
4-48	6.6
5-40	7.7
5-44	9.4
6-32	9.6
6-40	12.1
8-32	19.8
8-36	22.0
10-24	22.8
10-32	31.7
1/4-20	75.2
1/4-28	94.0

Thread Size	Inch Pounds
5/16-18	132
5/16-24	142
3/8-16	236
3/8-24	259
7/16-14	376
7/16-20	400
1/2-13	517
1/2-20	541
9/16-12	682
9/16-18	752
5/8-11	1110
5/8-18	1244
3/4-10	1530
3/4-16	1490
7/8-9	2328
7/8-14	2318